

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
STEERING COLUMN			
Steering support x Column tube	5.4	55	48 in.·lbf
Control valve shaft x Sliding yoke	28	290	21
Steering main shaft x Sliding yoke	28	290	21
Steering column assembly set nut	25	260	19
Steering wheel set nut	34	350	25
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
PS VANE PUMP			
Rear housing x Front housing	24	240	17
Pressure port union x Front housing	83	850	61
Union bolt x Pressure port union	69	700	51
Oil reservoir set bolt	Front side	13	130
	Rear side	24	240
Protector set bolt	5.5	55	48 in.·lbf
Vane pump pulley set nut	43	440	32
PS vane pump assembly set bolt	43	440	32
PS vane pump assembly set nut	39	210	15
Union bolt x PS vane pump assembly	54	550	40
Cruise control actuator assembly set bolt	6	52	45 in.·lbf
PS GEAR			
Cylinder end stopper	59	600	43
Self-locking nut	59	600	43
Rack housing cap	59	600	43
Rack guide spring cap lock nut	36 (44)	366 (450)	26 (33)
Rack x Rack end	51 (59)	520 (600)	38 (43)
Tie rod end lock nut	47	480	35
Turn pressure tube union nut	20 (25)	203 (250)	15 (18)
Air control valve	29	300	22
PS gear bracket x Body	58	590	43
Engine rear mount insulator	Bolt A	90	920
	Bolt B	78	800
	Bolt C	64	650
Engine rear mount bracket x Transaxle	48	490	35
Column hole cover x Body	4.9	50	43 in.·lbf
Control valve shaft x Sliding yoke	25	260	19
Steering main shaft x Sliding yoke	25	260	19
Pressure feed and return tubes x Control valve housing	36 (44)	365 (450)	26 (33)
Tube clamp set bolt	5.4	55	48 in.·lbf

(): For use without SST